## **COILS & OPERATORS**

## **Operators**

## GEM-SOL® | G80-0

# Operator 2 Way, 3 Way NC, NO Applicable for GEM-SOL® A22(G80-A) & M22(G80-M) valves

#### Technical Data

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Function	2 Way, 3 Way NC, NO
Orifice size	1, 1.2, 1.6mm
Pressure range (bars)	See solenoid valve performances
Temperature range	Fluid: -10°C to 80°C (no freezing) Ambient: -10°C to 50°C
Response time	5 to 12 ms
Materials in contact with media	Operator: Brass or Stainless Steel. AISI 300 & 400 series Shading ring: Copper Note: Operator for DC is without shading ring and may not be used for AC Orifice: Stainless Steel Spring: Stainless Steel AISI 300 series
Media	Air, inert gases, water *
Threads on operator tube	M8x0.75 male and M5 or #10UNF female to connect exhaust, muffler etc.
Operator assembly	Fix the coil with one M8 nut.  Max. tightening torque: 2 N/m
Coil fixing	On a G80 operator with M8x0.75 nut
Coil data	See technical G80 coil data
Coil voltage	Voltage and power consumption - see table     All Baccara coil voltages are ±10% of nominal

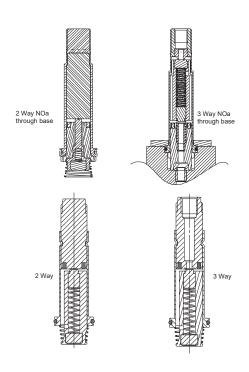
<sup>\*</sup> For other fluids and for use in abnormal conditions, please contact our technical sales department

### Voltage & Power Consumption

	AC (W)					
	50 Hz		60 Hz		DC (VV)	
V	7.5	5	6	3	6	3
6					•	•
12	•	•	•	•	•	•
24	•	•	•	•	•	•
110	•	•	•	•		
230	•	•	•	•		

Available options

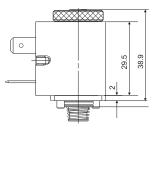


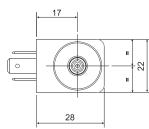


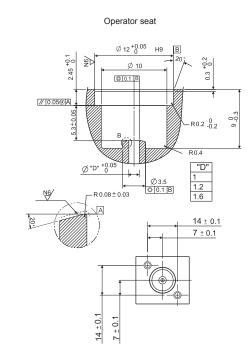


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#### **Dimensions**

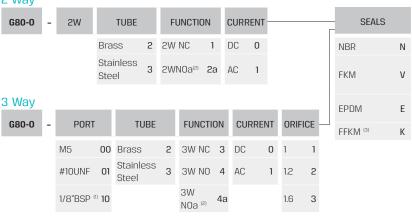






## How to Order

2 Way



\* When ordering without coil, please define what current and pressure rating is needed (DC, AC)

VOLTAGE		POWER		CONNECTOR	
W/out coil	0	No coil	0	with	1
6 (4)	1	AC7.5W 50Hz	1	surge protection with LED *	3
12	2	AC6W 60Hz	2	flying leads coil *	4
24	3	DC6W	3	other	9
110	5	AC5W 50Hz	4		
230	7	AC3W 60Hz	5		
		DC3W	7		

\* SPECIAL OPTIONS | Extended lead times, Non-stock items, MOQ may be applicable

#### Example: G80-0-2W210-N-331

GEM-SOL® G80-0 Operator, Brass tube, 2W NC, DC, NBR, 24VDC 6W with connector.

#### Example: G80-0-002302-N-331

GEM-SOL® G80-O Operator, M5, Brass tube, 3W NC, DC, 1.2 orifice, NBR, 24VDC 6W with connector.

- (1) Option available with use of an adaptor
- (2) Supply pressure through base
- (3) FFKM 0-ring is available only upon request
  When ordering FFKM seals, please consult with our technical sales department about 0-ring compound
  Available only in 2W NC
- (4) DC only

<sup>\*</sup> To order operators manufactured according to your specific requirements, please contact our technical sales department.